

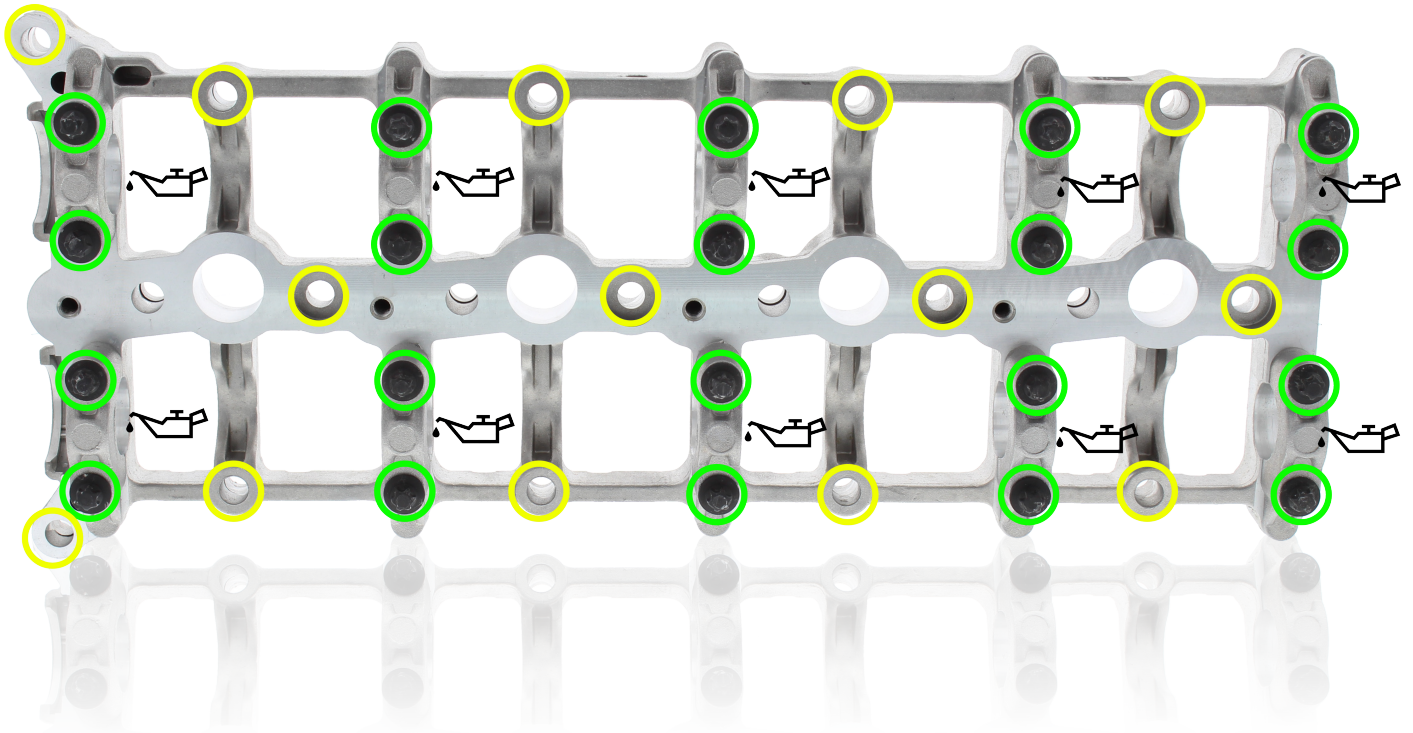


Important installation advice

The image below shows the location of the M7 bolts and the tightening sequence.

-  All of the M7 bolts must be tightened to 13Nm.
-  The remaining M6 camshaft cap bolts do not require a sequence but should be tightened to 10Nm.



Before installing each of the camshafts it is essential to lubricate the journals.



This practice will avoid any friction between metal on metal components on first start-up.