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|----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                         |                                                                                                                                          | <b>123.671</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>PSA/Renault</b>                         | <br><b>Das Original</b>                                                                                                                                                           |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                 |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| <b>Instructions de serrage pour culasse</b>                                                                                      |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| <b>Prescripciones de apriete para culatas</b>                                                                                    |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                   |                                                                                                                                          | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                                     |                                                                                                                                                                                                                                                                    |
| <div></div> <div>152.570<br/>M 10x1,5x148</div> |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                  | *<br>□<br>➤                                                                                                                              | 20 Nm<br>15 Nm<br>225°                                                                                                      |                                                                                                                                                                                                                                                                    |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                      |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| *<br>★<br>□<br>●<br>➤                                                                                                            | neue Zylinderkopf-<br>schrauben verwenden<br>Warmlauf (80°C)<br>Schrauben einzeln lösen<br>und wieder anziehen<br>Setzzeit<br>Drehwinkel | use new cylinder<br>head bolts<br>warm up time (80°C)<br>loosen and tighten<br>each bolt<br>relaxation time<br>torque angle | utiliser des vis<br>neuves<br>chauffage (80°C)<br>deserrer et serrer<br>vis par vis<br>durée de tassement<br>angle de serrage<br>emplar tornillos nuevos<br>calentamiento (80°C)<br>aflojar y apretar<br>tornillo a tornillo<br>tiempo de espera<br>ángulo de giro |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                   |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| ✚ 1,65 mm, Ø 89 mm, links/left/gauche/izquierda                                                                                  |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Mot.: ES9J4, XFZ, L7X 700,701,713,727<br>3,0 Ltr. V6 24V, 150 KW (190 PS)                                                        |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Xantia, XM, 406, 605<br>Espace, Laguna, Safrane                                                                                  |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                   |                                                                                                                                          | <b>*123.671*</b>                                                                                                            |                                                                                                                                                                                                                                                                    |