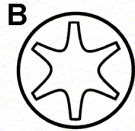
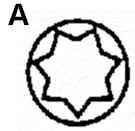
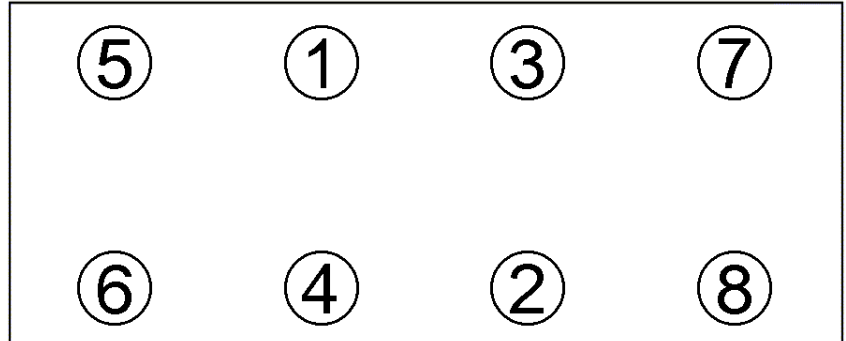


Anziehvorschrift Zylinderkopf**Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****761.303**passend für / suitable for
adaptable à / adaptable a**Das Original**Schraubenkopf / Head shape
Tête de vis / Cabeza de tornillo

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete

804.210
M 12x1,75x87Anziehen/
Tightening/
Serrage/
Apriete**A**
● 40 - 55 Nm
● 50 - 70 Nm
● 15 min
● 73 - 83 Nm
* 15 min
* 95 - 115 Nm**B**
● 35 - 40 Nm
● 70 - 75 Nm
● 5 min
➤ 90°

Zeichenerklärung / Explanations / Explication / Explicacion

	neue Zylinderkopfschrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos
	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)
	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo
	Setzzeit	relaxation time	durée de tassement	tiempo de espera
	Drehwinkel	torque angle	angle de serrage	ángulo de giro

Motortyp / Engine type / Type de moteur / Tipo de motorMot. TU 29, 6 Cyl., 2,0 L V6
107/110 kW (145/150 PS)**Elring-Serviceteam**Fon +49 7123 724 799
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26/06/25

761.303