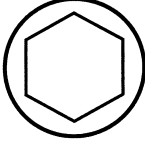


|                                                  |  |                                                                                              |                                                                                                   |
|--------------------------------------------------|--|----------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>         |  | <b>236.911</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><b>Corvette</b> | <br>Das Original |
| <b>Tightening Instructions for Cylinder Head</b> |  |                                                                                              |                                                                                                   |
| <b>Instructions de serrage pour culasse</b>      |  |                                                                                              |                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>    |  |                                                                                              |                                                                                                   |

Schraubenkopf / Head shape  
 Tête de vis / Cabeza de tornillo



Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete

|    |   |   |   |   |
|----|---|---|---|---|
| 10 | 6 | 2 | 4 | 8 |
| 9  | 5 | 1 | 3 | 7 |
| RH |   |   |   |   |

|    |   |   |   |   |
|----|---|---|---|---|
| 9  | 5 | 1 | 3 | 7 |
| 10 | 6 | 2 | 4 | 8 |
| LH |   |   |   |   |

|                                                 |                                                                                                               |
|-------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete | * Pos 1-10: 80 Nm<br>➤ Pos 1-10: 90°<br>➤ Pos 1-8: 60°<br>➤ Pos 9 LH: 40°<br>➤ Pos 9 RH: 60°<br>➤ Pos 10: 60° |
|-------------------------------------------------|---------------------------------------------------------------------------------------------------------------|

Zeichenerklärung / Explanations / Explication / Explicacion

**Motortyp / Engine type / Type de moteur / Tipo de motor**  
  
 Ø: 104 mm;  $\frac{1}{2}$ : 1,35 mm  
  
 Mot: LT4  
 6,2 ltr V8 Otto  
  
 Corvette