

FITTING INSTRUCTIONS

Part Number DWC : 855202

Part Number Cover : 803018

Applications

For all model equipped with DWC DC-500



Removal steps



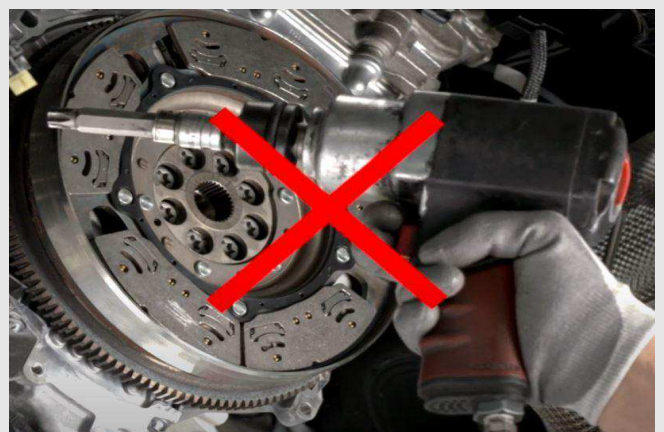
Step 1 Drain the transmission oil



Step 2 Clean & install the oil plug



Step 3 To avoid accident, use the correct tool to manage slowly and safely the gearbox from the vehicle



Step 4 Never use impact tool to remove bolts





Step 5

After removal the DMF, clean the area and check for any damage in gearbox seal. Replace if it's needed



Step 6

Remove the cover by using hand tool



Step 7

Remove the rubber cap



Step 8

Remove the snap ring from the primary shaft





Step 9

Remove the kit as one unit from the gearbox



Step 10

Remove the clutch support



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Installation steps



Step 1

Install the new support provided in the Kit



Step 2

Ensure the greasers are 180° away from each other



Step 3

Place the new clutch support by using torque wrench with specific tightening torque included in fitting instructions



Step 4

Install the new kit as one unit



Step 5

Install the snap ring by using the pliers tool



Step 6

Install the rubber cap





Step 7 Install the new cover (803018)



Step 8 Install the new cover using the bolts and the support [1] and using the specific tool [2] to locate the cover on the axle



Step 9 Install the cover and apply the torque provided in the fitting instructions



Step 10 Install the flywheel applying the correct torque provided in the fitting instructions



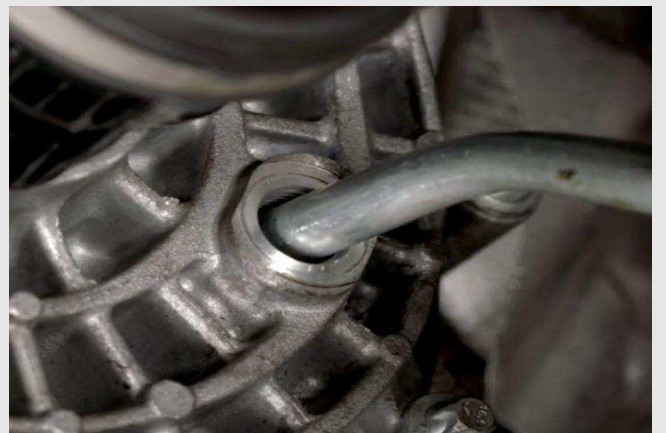
Step 11 Install flywheel blocking tool



Step 12 Apply torque and tight the bolts in star sequence
NEVER use impact tool



Step 13 Don't forget to remove the flywheel blocking tool



Step 14 Refill the gearbox with oil specified by car manufacturer

