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|---------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                |                                                | <b>835.140</b><br><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>GM</b> | <br><br>Das Original |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                        |                                                |                                                                                                |                                                                                                       |                                          |
| <b>Instructions de serrage pour culasse</b>                                                                                                             |                                                |                                                                                                |                                                                                                       |                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                                                           |                                                |                                                                                                |                                                                                                       |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                          |                                                | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                        |                                                                                                       |                                          |
| <div><div><div>⑤</div><div>⑦</div></div><div><div>③</div><div>①</div></div><div><div>②</div><div>④</div></div><div><div>⑧</div><div>⑥</div></div></div> |                                                |                                                                                                |                                                                                                       |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                         |                                                | <div>2006-2007<br/>44 ft-lbs<br/>95°</div>                                                     | <div>2008-2011<br/>44 ft-lbs<br/>140°</div>                                                           |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                             |                                                |                                                                                                |                                                                                                       |                                          |
| ✱                                                                                                                                                       | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder<br>head bolts                                                                 | utiliser des vis<br>neuves                                                                            | emplar tornillos nuevos                  |
| ★                                                                                                                                                       | Warmlauf (80°C)                                | warm up time (80°C)                                                                            | chauffage (80°C)                                                                                      | calentamiento (80°C)                     |
| □                                                                                                                                                       | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten<br>each bolt                                                                | deserrer et serrer<br>vis par vis                                                                     | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                                                                       | Setzzeit                                       | relaxation time                                                                                | durée de tassement                                                                                    | tiempo de espera                         |
| ➤                                                                                                                                                       | Drehwinkel                                     | torque angle                                                                                   | angle de serrage                                                                                      | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                                          |                                                |                                                                                                |                                                                                                       |                                          |
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