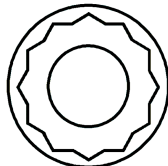
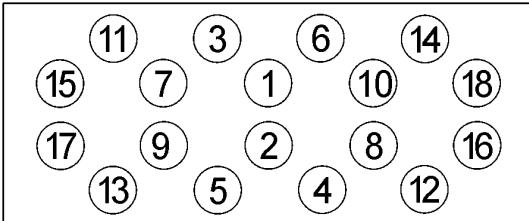


|                                                                                   |                                                       |                                                                                                    |                                                                                                   |                                       |
|-----------------------------------------------------------------------------------|-------------------------------------------------------|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                          |                                                       | <b>508.330</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Mitsubishi</b> | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                  |                                                       |                                                                                                    |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                       |                                                       |                                                                                                    |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                     |                                                       |                                                                                                    |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                    |                                                       | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                            |                                                                                                   |                                       |
|  |                                                       |                   |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                   | * 44 Nm<br>98 Nm<br>360°<br>□ 49 Nm<br>➤ 90°<br>➤ 90° |                                                                                                    |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                       |                                                       |                                                                                                    |                                                                                                   |                                       |
| ✳                                                                                 | neue Zylinderkopf-schrauben verwenden                 | use new cylinder head bolts                                                                        | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                 | Warmlauf (80°C)                                       | warm up time (80°C)                                                                                | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                 | Schrauben einzeln lösen und wieder anziehen           | loosen and tighten each bolt                                                                       | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                 | Setzzeit                                              | relaxation time                                                                                    | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                 | Drehwinkel                                            | torque angle                                                                                       | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                    |                                                       |                                                                                                    |                                                                                                   |                                       |
| 3.2L DI-D Turbo Diesel                                                            |                                                       |                                                                                                    |                                                                                                   |                                       |
| Mot.: 4M41 (2nd Generation)                                                       |                                                       |                                                                                                    |                                                                                                   |                                       |
| ✳: 0,80 mm / (0.80 ± 0.04) Size C                                                 |                                                       |                                                                                                    |                                                                                                   |                                       |
| 2007 ->                                                                           |                                                       |                                                                                                    |                                                                                                   |                                       |
| Pajero IV, Pajero Dakar, L 200 / Triton                                           |                                                       |                                                                                                    |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601    |                                                       |                                                                                                    | <b>*508.330*</b>                                                                                  |                                       |