

|                                                                                                                                                 |                                             |                                                                                         |                                                                                                   |                                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|-----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                        |                                             | <b>986.755</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><b>PSA</b> | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                |                                             |                                                                                         |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                                     |                                             |                                                                                         |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                                   |                                             |                                                                                         |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                  |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                 |                                                                                                   |                                       |
| <div><div><div>10</div><div>4</div><div>2</div><div>6</div><div>8</div><div>7</div><div>5</div><div>1</div><div>3</div><div>9</div></div></div> |                                             |                                                                                         |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                 | *<br>★<br>●<br>□                            | 50 Nm<br>70 Nm<br>15 min<br>360 min<br>70 Nm                                            |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                     |                                             |                                                                                         |                                                                                                   |                                       |
| ✱                                                                                                                                               | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                             | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                                                                               | Warmlauf (80°C)                             | warm up time (80°C)                                                                     | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                                                                               | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                            | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                                                                               | Setzzeit                                    | relaxation time                                                                         | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                                                                               | Drehwinkel                                  | torque angle                                                                            | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                                  |                                             |                                                                                         |                                                                                                   |                                       |
| 77 mm Ø, 1,27 mm ÷                                                                                                                              |                                             |                                                                                         |                                                                                                   |                                       |
| Mot. E1, E1A, E1B, F1, 1118/1204 ccm                                                                                                            |                                             |                                                                                         |                                                                                                   |                                       |
| C 15 10/1987>6/1988                                                                                                                             |                                             |                                                                                         |                                                                                                   |                                       |
| 205 7/1987>1989                                                                                                                                 |                                             |                                                                                         |                                                                                                   |                                       |
| 309 10/1985>1991                                                                                                                                |                                             |                                                                                         |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                  |                                             |                                                                                         | <b>*986.755*</b>                                                                                  |                                       |