## COOLING QUALITY STATEMENT WATER PUMPS I THERMOSTATS I WATER FLANGES I VISCOUS FANS I RADIATOR CAPS

## WATERPUMP

BGA

### 1,060+ REFERENCES COVERING 65,000+ VEHICLES FROM 1980-2023

ABARTH, ACURA, ALFA ROMEO, ALPINA, ASTON MARTIN, AUDI, AUSTIN, AUTO UNION, AUTOBIANCHI, BENTLEY, BMW, CADILLAC, CATERHAM, CHEVROLET, CHRYSLER, CITROËN, CUPRA, DACIA, DAEWOO, DAF, DAIHATSU, DAIMLER, DODGE, DS, FIAT, FORD, FORD OTOSAN, FORD USA, FSO, GEO, HONDA, HUMMER, HYUNDAI, INFINITI, INNOCENTI, ISUZU, IVECO, JAGUAR, JEEP, KIA, LADA, LANCIA, LAND ROVER, LDV, LEXUS, LOTUS, LTI, MAN, MAZDA, MEGA, MERCEDES-BENZ, MG, MINI, MITSUBISHI, MORGAN, MORRIS, NISSAN, OPEL, PEUGEOT, PIAGGIO, PLYM-OUTH, PORSCHE, PROTON, RANGER, RELIANT, RENAULT, RENAULT TRUCKS, ROVER, SAAB, SEAT, SKODA, SMART, SSANGYONG, SUBARU, SUZUKI, TALBOT, TOYOTA, TRIUMPH, VAUXHALL, VOLVO, VW, WESTFIELD, YUGO, ZASTAVA.

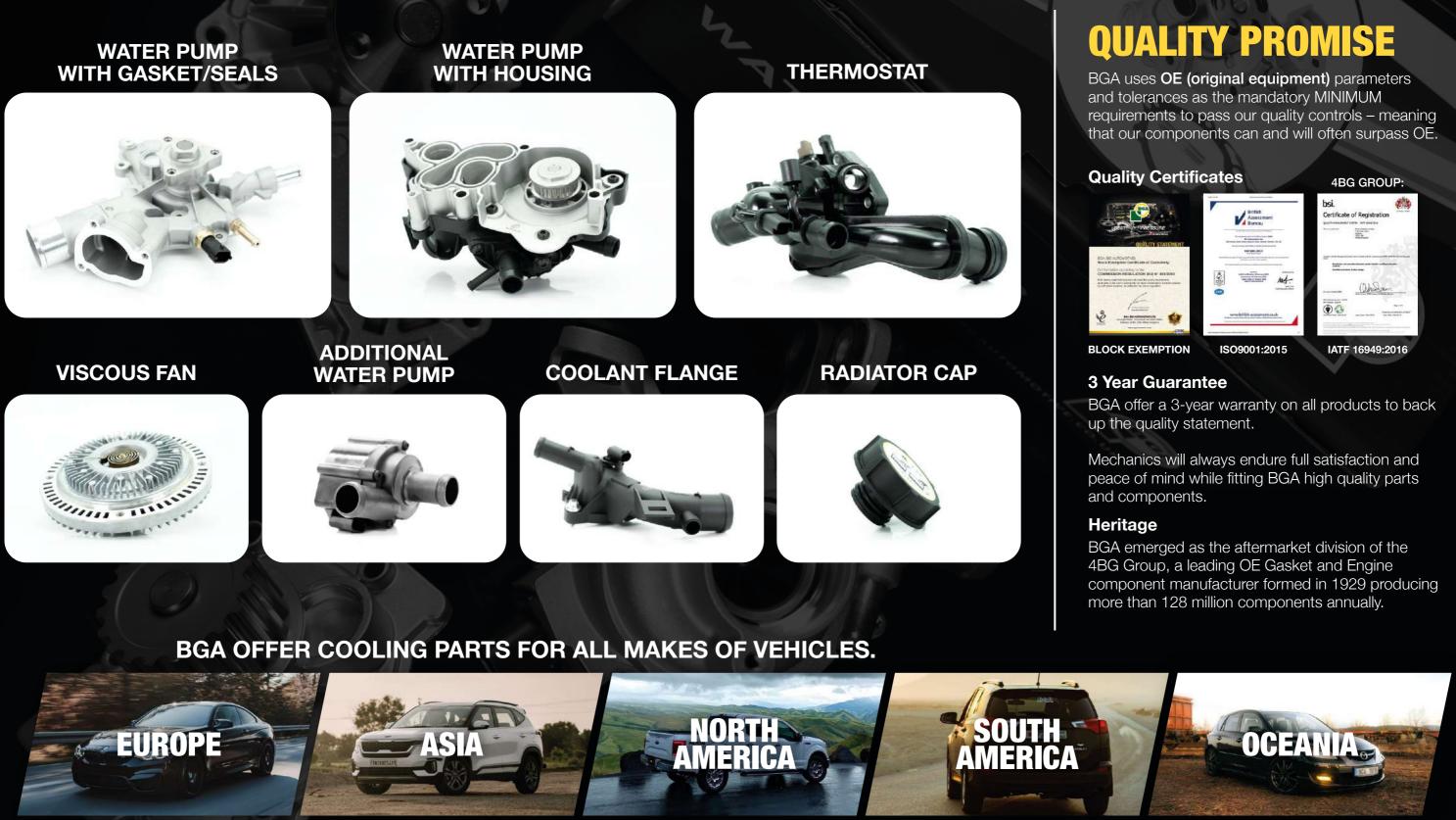








## **BGA'S WATER PUMP & COOLING RANGE.** 1,060+ References fitting in excess of 65,000+ vehicle models covering all makes.













# **BGA'S WATER PUMP QUALITY TESTING** Tested to match or surpass OEM quality.

## **TEST RIG SIMULATING REAL LIFE MOVEMENT.**

Custom built in BGA's Research & Development center, this machine is capable of running for millions of miles and is the 'go-to' machine when it comes to vigorously testing the quality and longevity of BGA Water Pumps against the OE alternative.

The rig has been built to simulate the drive of an internal combustion engine, containing Sprockets, a BGA Water Pump, Tensioner and a BGA Timing Belt all run by an electric powered motor controlled by bespoke software.

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1994A

### **IMPORTANT NOTE FROM THE R&D TEAM:**

Endurance testing of the bearing used in the water pump is one of the most important elements.

Excessive vibration can cause catastrophic issues else where in the pump. The Mechanical seal & in some cases belt damage can occur from this fault mode.

The bearing configuration is also important & pump specific. Each pump has different load requirements, and in some cases we have amended faults from OE & re-engineered the BGA product to avoid premature failure.



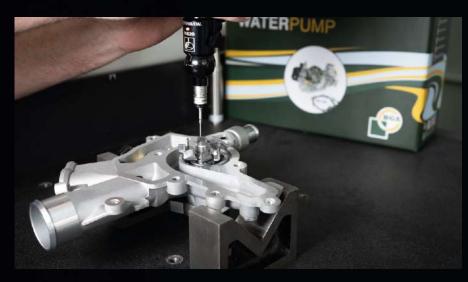
The motor has been programmed to endure the capabilities of simulating anywhere from 5mph up to 90mph, and is able to slow down/speed up as a typical running vehicle would

# **MORE QUALITY TESTING:** A deeper dive into the crucial elements of our Cooling range testing.



### **HARDNESS TESTING:**

Thorough hardness testing of components is conducted to meticulously validate compliance with material specifications tailored for their specific applications. By ensuring precise adherence to the correct material selection, we guarantee the utmost durability and extended lifespan of the final product.



### CMM:

Coordinate Measuring Machine ensures components such as the Impeller, drive flange and Pulley are correctly manufactured to drawing specification to ensure correct fitment to the engine.



### **SURFACE TESTING:**

Stringent quality control measures are implemented to ensure the surface finish of components are within tolerance, critical for ensuring the proper sealing of gaskets between components, as well as achieving precise bearing fitment upon installation onto the casting. Correct tolerances within bearing internal surfaces also guarantee longer lifespan & durability.

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## **IMPORTANT ELEMENTS:**

To ensure optimal quality, our Water Pumps undergo meticulous manufacturing processes leveraging cutting-edge technology within our advanced facilities. We remain steadfast in our commitment to implementing rigorous quality control inspections at every stage, thereby guaranteeing the superior performance and durability of our Water Pumps.

## **KEY FEATURES OF THE RANGE INCLUDE:**

• The majority of BGA Water Pump range utilizes corrosion-resistant aluminium and steel impellers, surpassing 99% of the range's composition. This material selection ensures superior longevity compared to standard plastic alternatives.

• Our Water Pumps are equipped with OE quality Silicon Carbide mechanical seals, enhancing their service life, especially when operating in demanding environments.

• The incorporation of high-quality NBR rubber o-ring seals not only ensures excellent compression set but also enhances durability, further reinforcing the reliability of our Water Pumps.

 BGA Water Pumps are built with high-torque precision bearings featuring PA polymer cages, enabling them to operate at high speeds with exceptional stability. Complemented by high-temperature grease, our Water Pumps provide a comprehensive solution for optimal performance.

• The bearing configuration is very important & pump specific. Each pump has different load requirements, and in some cases we have amended faults from OE & re-engineered the BGA product to avoid premature failure.

**HIGH TORQUE OE QUALITY BEARINGS WITH PA POLYMER** CAGES.

### **OE QUALITY SILICON CARBIDE MECHANICAL** SEAL.

**CORROSION RESISTANT ALUMINIUM AND STEEL IMPELLERS.** 



### **NBR RUBBER O-RING**





CT5656 / OE: 1338029 Fits popular Chevrolet, Vauxhall, Opel models from 2009-2019.





CT9510 / OE: 1338244 Fits popular Chevrolet, Vauxhall, Opel models from 2009-2016.



CP3826 / OE: 1334128 Fits popular Chevrolet, Opel, Vauxhall models.



ER



FA9501 / OE: 55562048 Fits popular OPEL & Vaxuhall models - Astra, Corsa D, Meriva B.



CT5592 / OE: 11517809191 Fits popular Citroen, FIAT, FORD, Mazda, Mini, Peugeot, Suzuki, Volvo models.



CP4209H / OE: LR01001 Fits popular LAND ROVER Discovery IV & V, RANGE ROVER III, IV, SPORT I, SPORT II, Velar.







CP7252T / OE: 1376162 Fits popular FORD, Mazda and Volvo Models.



CP3282 / OE: 210101302R Fits popular Dacia, Nissan, Renault Models.

BGA







### #BESTUNDERPRESSURE ENGINEERED IN GREAT BRITAIN





**CATALOGUE:** STORE.BGAUTOMOTIVE.CO.UK