

### Change in the flange-mount of the turbocharger on the exhaust manifold

#### Introduction:

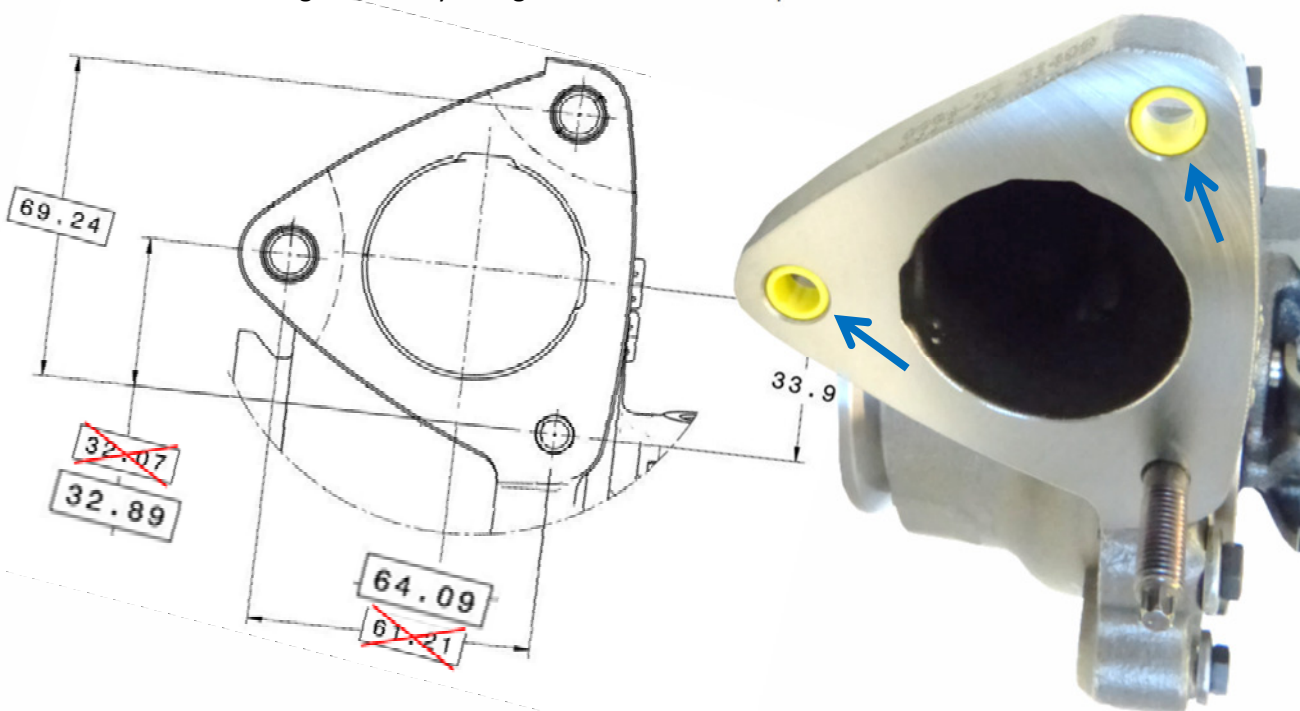
The vehicle manufacturers have introduced a technical modification of the flange-mount of the turbocharger on the exhaust manifold (see modified hole spacing).

#### Info:

If a turbocharger with the reference 798128-0001 (OE: CU3Q6K682AB) or 798128-0002 (OE: 9676934380) was mounted, then when changing the turbocharger, the exhaust manifold has to be exchanged as well (PSA-No. 98 024 513 80).

#### Instructions:

The plastic bushings inside the turbocharger serve as an orientation for the installation position on the exhaust manifold and may not be removed. The turbocharger is mounted without gaskets on the exhaust manifold, in accordance to the OE-specifications. Therefore you always have to check the quality of the flange surface on the old manifold. Never use a sealing paste or damages to the turbine wheel and the VNT-Wings caused by foreign bodies are to be expected.



**Vehicle Manufacturer:** Peugeot, Citroen, FIAT

**Vehicle:** Boxer 2.2 HDi 110, 130, 150, Jumper/Relay 2.2 HDi 110, 130, 150, Ducato 2.2 Duratorq

**Engine code:** 4HG (P22DTE), 4HH (P22DTE), 4HJ (P22DTE)

**Validity:** This service information is valid for renewing the turbocharger with

**BTS reference:** T916642      **BTS-Service-Set-Nr:** T981460

**OE-no.:** CU3Q6K682AB, 9676934380, CU3Q6K682BB, CU3Q6K682BA, 9802446680

**Manufacturer part no.:** 798128-0001, 798128-0002, 798128-0004, 798128-0006

Please note: OE-references are only for means of comparison. The content of this Service Information is non-binding and is only for informational purposes. The manufacturer specifications have to be adhered to.