Anziehvorschrift Zylinderkopf
Tightening Instructions for Cylinder Head
Instructions de serrage pour culasse
Prescripciones de apriete para culatas

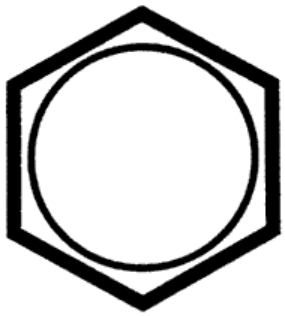
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passend für / suitable for
adaptable à / adaptable a

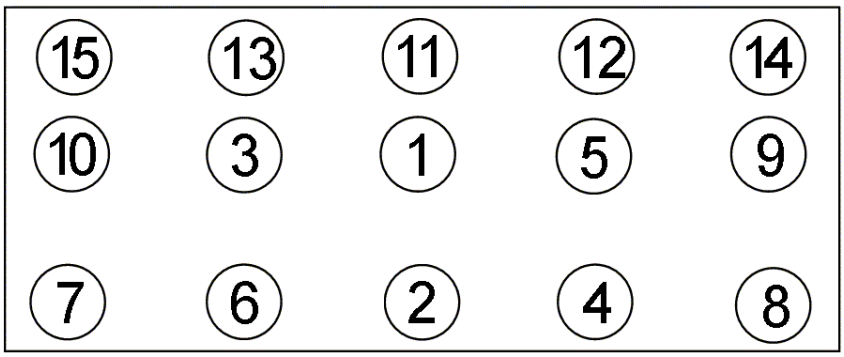
GM / Chevrolet

Das Original

Schraubenkopf / Head shape
Tête de vis / Cabeza de tornillo



Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



Anziehen/
Tightening/
Serrage/
Apriete

1st design
M11x155/100
- Pos. 1-10: 30 Nm
- Pos. 1-10: 90°
- Pos. 1-8: 90°
- Pos. 9-10: 50°

2nd design
M11x100
- Pos. 1-10: 30 Nm
- Pos. 1-10: 90°
- Pos. 1-10: 70°

M8x45
Pos. 11-15: 30 Nm

Zeichenerklärung / Explanations / Explication / Explicacion

	neue Zylinderkopf-schrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos
	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)
	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo
	Setzzeit	relaxation time	durée de tassement	tiempo de espera
	Drehwinkel	torque angle	angle de serrage	ángulo de giro

Motortyp / Engine type / Type de moteur / Tipo de motor

Ø: 100 mm; ÷: 1,82 mm

Mot: LC9, LH6, LH8, LMF, LMG, LS6, LS4, LS1
5,3-5,7 ltr. V8

Corvette, Camaro, Impala, Firebird, GTO,
Express, Savana, Colorado

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