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|----------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                         |                                             | <b>130.672</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Citroën, Peugeot</b> | <br><b>Das Original</b> |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                 |                                             |                                                                                                          |                                                                                                          |
| <b>Instructions de serrage pour culasse</b>                                                                                      |                                             |                                                                                                          |                                                                                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                                    |                                             |                                                                                                          |                                                                                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                   |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                  |                                                                                                          |
| <div></div> <div>152.550<br/>M 12x1,5x123</div> |                                             |                                                                                                          |                                                                                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                  | *<br><br>➤<br>➤                             | 20 Nm<br>60 Nm<br>90°<br>90°                                                                             |                                                                                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                      |                                             |                                                                                                          |                                                                                                          |
| *                                                                                                                                | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                              | utiliser des vis neuves<br>emplar tornillos nuevos                                                       |
| ★                                                                                                                                | Warmlauf (80°C)                             | warm up time (80°C)                                                                                      | chauffage (80°C)<br>calentamiento (80°C)                                                                 |
| □                                                                                                                                | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                             | deserrer et serrer vis par vis<br>aflojar y apretar tornillo a tornillo                                  |
| ●                                                                                                                                | Setzzeit                                    | relaxation time                                                                                          | durée de tassement<br>tiempo de espera                                                                   |
| ➤                                                                                                                                | Drehwinkel                                  | torque angle                                                                                             | angle de serrage<br>ángulo de giro                                                                       |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                   |                                             |                                                                                                          |                                                                                                          |
| ✚ 1,38 mm, Ø 84 mm, 4 Löcher/holes/trous/agujeros                                                                                |                                             |                                                                                                          |                                                                                                          |
| Mot.: DW8, DW8B, 1WZ, WJY, WJZ<br>1,9 ltr. Diesel 44-51 KW                                                                       |                                             |                                                                                                          |                                                                                                          |
| Berlingo, C15, Jumpy, Xsara, 206, 207, 306,<br>Expert, Partner<br>Fiat Scudo, Toyota Corolla                                     |                                             |                                                                                                          |                                                                                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                   |                                             | <b>*130.672*</b>                                                                                         |                                                                                                          |