



LuK Service Info



Special Tool 400 0240 10 and 400 0419 10

Double clutch cannot be pressed on to the end position

Manufacturer: Audi
Cupra
Seat
Škoda
VW

Engines: 1,5 TSI, TFSI, eTSI, TGI, TGI-CNG
2,0 TDI

LuK RepSet 2CT
Part no.: 602 0025 00
602 0030 00

LuK RepSet
2CT DMF
Part no.: 603 0030 00

See parts catalogue for current assignment

Vehicles of the VW Group equipped with a DQ 200 transmission as well as a 1.5-liter EVO or a 2.0 TDI engine may be fitted with a gearbox input shaft that is 11 mm longer. Therefore, it is no longer possible to assemble the double clutch using the press-in sleeve from supplementary kit 400 0419 10 that has been used to date and the first version of the double-clutch tool 400 0240 10.

To be able to correctly assemble the double clutch in these cases, the press-in sleeve from the tool kits used to date must be combined with an adapter (Fig. 1) during assembly. The adapter is available under item number KL-0500-6031 Z LUK directly from the manufacturer, Gedore Automotive GmbH, or under the article number 400 0619 10 via the Schaeffler online catalog.



Figure 1: Press-in sleeve in combination with adapter KL-0500-6031 Z LUK

Supplementary kit 400 0419 10 is being amended moving forward so that an adapted press-in sleeve is included during production. The new press-in sleeve can be identified by tool number KL-0500-6031 A. Amending the contents of the kit eliminates the need for an adapter.

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Please observe the vehicle manufacturer specifications!

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