



Safety Data Sheet (SDS)

Prepared in accordance with Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by
Commission Regulation (EU) 2020/878.

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: RTV silicone sealant (Gasket Maker)

1.2. Relevant identified uses of the substance or mixture and uses advised against: It is used for sealing and bonding. **Restrictions on use:** Do NOT use it in an application which may contaminate food or do harm to human health.

1.3. Details of the supplier of the safety data sheet

Company: FAI Automotive plc.

Address: Unit H-M, The Chiltern Trading Estate, Grovebury Road, Leighton Buzzard,
Bedfordshire, LU7 4TU

TEL: +44 (0)1525 351800

Email: enquiry@faiauto.com

1.4. Emergency telephone number

Emergency telephone number: +44 (0)1525 351800

Intended use: It is used for sealing.

2. Hazards identification

2.1. Classification of the substance or mixture:

2.1.1. Classification according to Regulation (EC) No 1272/2008 (CLP): No classification for this product.

2.1.2. Additional information: For full text of Hazard- and EU Hazard-statements: see SECTION 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP]:

Hazard Pictograms: Not applicable.

Signal Word: Not applicable.

Hazard Statements:

No relevant classification for this product.

Precautionary Statements:

No special requirements.

Response Precautionary Statements:

No special requirements.

Storage precautionary statements:

No special requirements.

Disposal precautionary statements:

No special requirements.

2.3. Other hazards: not found.

This mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Information of endocrine disrupting substances: No endocrine disruptors.



3. Composition/information on ingredients

Product description: substance (); preparation/mixture (√)

Ingredients/Components	CAS No.	EC No.	Index No.	% by weight	Classification according to Regulation (EC) No 1278/2008 (CLP).
Dimethyl poly siloxane	63148-60-7	613-154-4	Not available	40-60%	Physical Hazards: not classified Health hazards: not classified Environmental hazards: not classified
Calcium carbonate	471-34-1	207-439-9	Not available	30-40%	Physical Hazards: not classified Health hazards: not classified Environmental hazards: not classified
Dimethyl silicone	63148-62-9	613-156-5	Not available	3-5%	Physical Hazards: not classified Health hazards: not classified Environmental hazards: not classified
Carbon black	1333-86-4	215-609-9	Not available	3-5%	Physical Hazards: not classified Health hazards: not classified Environmental hazards: not classified
Methyl tributyl ketoxime Silane	22984-54-9	245-366-4	Not available	0.2-0.5%	Physical Hazards: not classified Health hazards: not classified Environmental hazards: not classified

Note: The mixture does not contain endocrine disruptors.



4. First aid measures

4.1. Description of first aid measures:

General notes: No information available.

Following inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Following skin contact: Rinse skin with water [or shower]. If skin irritation occurs: Get medical advice/attention.

Following eye contact: Remove contact lenses if present and easy to do, continue rinsing. If eye irritation persists: Get medical advice/attention.

Following ingestion: Rinse mouth. Do not induce vomiting without professional instruction. Call a POISON CENTER or doctor/physician if you feel unwell.

Self-protection of the first aider: No special requirement.

4.2. Most important symptoms/effects, acute and delayed: Acute effect: Not found. Delayed effect: Not found.

4.3. Indication of any immediate medical attention and special treatment needed: Treat according to symptoms.

5. Fire-fighting measures

5.1. Extinguishing Media

Suitable extinguishing media: Use water spray, dry chemicals, carbon dioxide, foam, dry sand for extinction.

Unsuitable Extinguishing Media: High volume water jet. Discharging cylinder shape water from fire hose may lead to spread fire to the surroundings.

5.2. Special hazards arising from the substance or mixture: The product is not flammable, and has no special danger.

Hazardous combustion products: It may release smoke, carbon monoxide, carbon dioxide and other hazardous gas from thermal decomposition.



5.3. Advice for fire-fighters:

For initial fire, use dry powder, carbon dioxide, etc.

For large fire, it is effective to use fire foam, etc. to shut off air supply.

Fire-fighters must wear self-contained breathing apparatus and full protective equipment (e.g. fire-retardant clothing).

Deny unnecessary entry to the place around the fire.

Remove containers from fire area if it can be done without risk.

Cool surrounding facilities, etc. with water spray.

Extinguish fire from upwind, and the fire extinguishing method should be appropriate to the situation in the surroundings.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures: Use proper personal protective equipment as indicated in Section 8.

6.2. Environmental Precautions: Keep cleaning run-offs out of municipal sewers and open bodies of water. Comply with local and national laws and regulations.

6.3. Methods and materials for containment and cleaning up:

Small Spill:

Mop up or absorb with an inert dry material (e.g. sand, dry lime) and place in an appropriately labeled waste disposal container.

Large Spill:

Isolate contaminated area and set up a warning board. The persons handling emergency are recommended wearing protective clothing. Do NOT touch spilled material. Keep away from heat and sources of ignition.

Build up dike or dig pit for collection. Spray fog water to cool down and dilute vapor. Dilute the spilled liquid till it is not combustible. Protect the working staff. Collect the spilled material with explosion-proof pump into an appropriate container and transport the waste to the disposal place.

6.4. Reference to other sections:

For more information, please refer to Section 8 and Section 13.

7. Handling and storage

7.1. Precautions for safe handling:

Wash hands thoroughly after handling.

7.2. Conditions for safe storage, including any in compatibilities

Technical measures and storage conditions: Store it in a well-ventilated, cool and dry store room. Long-time direct sunlight and high temperature. Keep out of the reach of children.

Incompatible materials: No information available.

Packaging materials: Aluminum tube or plastic tube.

Requirements for storage rooms and vessels: Well-ventilated and dry.

Storage class

Further information on storage conditions: The storeroom should be equipped with proper facilities for accidental fire.

7.3. Specific end use(s): It is used for sealing and bonding.

8. Exposure controls/personal protection

8.1. Control parameters: Commission Directive 98/24/EC and related indicative lists: Not set up
Exposure Controls:

Ingredients	COSHH Workplace exposure limits-TWA	OSHA PEL-TWA	ACGIH TLV-TWA
No ingredients have an exposure limit	Not available	Not available	Not available

8.2. Exposure controls:

8.2.1. Appropriate engineering controls

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. Install washer eyes and safety showers near to the handling and storage area.

8.2.2. Personal protection equipment:

Hand protection:

Recommend wearing protective gloves (e.g. rubber gloves).



Eye protection:

Wear safety glasses when liquid may splash.



Respiratory Protection:

Use an approved respirator if exposure limits are exceeded or if irritation or other symptoms occur.



Body Protection:

Recommend wearing general working clothing.





General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Wash hands before breaks and at the end of work.
- Avoid contact with eyes and broken skin.

8.2.3 Environmental exposure controls:

Maintain levels below Community environmental protection thresholds.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Information	
Physical state	Paste
Colour	Gray, black, white, red, blue
Particle characteristics	Even and delicate paste
Odour	Slightly irritating odor
Odour threshold	No data available
pH	No data available
Melting point/freezing point	No data available
Initial boiling point and boiling range	No data available
Flash point	>93 °C (>200 °F)
Evaporation rate	No data available
Flammability (solid, gas)	Non-flammable
Flammable/Explosive Limits-Lower Vol %	No data available
Flammable/Explosive Limits-Upper Vol %	No data available
Vapour pressure	No data available
Vapour density	1.04 g/cm ³
Density	1.40±0.20 g/cm ³
Solubility (water)	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic viscosity (mm ² /s)	No data available
Explosive properties	No data available
Oxidizing properties	No data available

9.2. Other information: Not available.



10. Stability and reactivity

10.1. Reactivity: This product is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.2. Chemical stability: No information available.

10.3. Possibility of hazardous reactions: The product is not flammable, and has no special danger.

10.4. Conditions to avoid: Long-time direct sunlight and high temperature.

10.5. Incompatible materials: No information available.

10.6. Hazardous decomposition products: It may release smoke, carbon monoxide, carbon dioxide and other hazardous gas from thermal decomposition.

11. Toxicological information

11.1. Information on toxicological effects:

Acute toxicity:

Ingredient (s)	CAS No.	LD ₅₀ /LC ₅₀ (Median lethal dose)
Dimethyl poly siloxane	63148-60-7	No data available
Calcium carbonate	471-34-1	Acute toxicity (oral) LD ₅₀ : 6450 mg/kg (rat) Data source: ChemIDplus
Dimethyl silicone	63148-62-9	Acute toxicity (oral) LD ₅₀ > 17000 mg/kg (rat) Data source: ChemIDplus Acute toxicity (dermal) : LD ₅₀ >2,000mg/kg (rat) Data source: ChemIDplus
Carbon	7440-44-0	Acute toxicity (Oral) LD ₅₀ > 5000mg/kg (rat) Data source: ChemIDplus
Methyl tributyl ketoxime Silane	22984-54-9	Acute toxicity (oral) LD ₅₀ : 2260 mg/kg (rat) Data source: ECHA Acute toxicity (dermal) : LD ₅₀ >2,000mg/kg (rat) Data source: ECHA
Classification of the whole product:		Not classified

Skin corrosion/irritation:

No classification for this product.

Serious eye damage/eye irritation:

Methyl tributyl ketoxime Silane (CAS: 22984-54-9):
Category 2 (Data source: ECHA)
Classification of the whole product: Not classified

Respiratory sensitizer:

No classification for this product.

Skin sensitizer:

Methyl tributyl ketoxime Silane (CAS: 22984-54-9):
Category 1B (Data source: ECHA)
Classification of the whole product: Not classified

Germ cell mutagenicity:

No classification for this product.

Carcinogenicity:

No classification for this product.

Reproductive Toxicity:

No classification for this product.



Specific target organ toxicity, single exposure:	No classification for this product.
Specific target organ toxicity, repeated exposure:	Methyl tributyl ketoxime Silane (CAS: 22984-54-9): Category 2 (cardiovascular / hematological: hematopoiesis) (Data source: ECHA) Classification of the whole product: Not classified
Aspiration hazard:	No classification for this product.
Effects on or via lactation:	No classification for this product.
Endocrine disruptor information:	The mixture does not contain endocrine disruptors.

12. Ecological information

- 12.1. Toxicity:** No data available for the whole product.
- 12.2. Persistence and Degradability:** No data available for the whole product.
- 12.3. Bioaccumulative Potential:** No information available.
- 12.4. Mobility in Soil:** As it is liquid, it can move in soil.
- 12.5. Results of PBT and vPvB Assessment:** This mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
- 12.6. Endocrine disruptor information:** The mixture does not contain endocrine disruptors.
- 12.7. Additional information:** No information available.

13. Disposal considerations

13.1. Waste treatment methods

13.1.1. Product / Packaging disposal:

It is recommended to use incineration method to dispose of waste.

After contents are completely removed, dispose of its container at hazardous or special waste collection point.

Waste codes / waste designations according to LoW

EWC code: 20 01 28

In other countries different conditions might be valid. All national and local laws have to be considered.

13.1.2. Waste treatment-relevant information:

Paste a label on the container indicating the possible hazards of the waste.

13.1.3. Sewage disposal-relevant information:

Do not discharge waste into sewage without any treatment.

13.1.4. Other disposal recommendations: Any disposal practice must be in compliance with country, local, state, and federal laws and regulations.

14. Transport Information

ADR and RID / Air-Transportation- IATA DGR/ICAO/Sea-Transportation-IMO/IMDG.:

- 14.1. UN number or ID number:** Not applicable.
- 14.2. UN proper shipping name:** Not regulated.
- 14.3. Transport hazard class (es):** Not applicable.



14.4. Packing group: Not applicable.

14.5. Assigned Pictogram: Not applicable.

14.6. Environmental hazards (Marine Pollutant (Yes/No)): No.

14.7. EMS NO.: Not applicable

14.8. Special precautions for user: Check whether the package is completed or sealed before transporting; make sure no damage of packages and prevent goods from falling down during transporting; the transport vehicle should be equipped with facilities for fire-fighting and accidental release handling; do NOT transport this product together with incompatible substances; stay away from fire and areas of high temperature during stopovers.

14.9. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable.

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture:

The product is classified and labelled according to Regulation (EC)No 1272/2008 and related amending regulations. The safety data sheet, is compiled According to Regulation (EU) 2015/830.

Candidate List of Substances of very high concern (SVHC) according to ECHA: Not listed.

REACH Regulation Annex XVII Regulation List: Not listed.

REACH Regulation Annex XIV Authorization List: Not listed.

Germany – WGK: Not classified.

15.2. Chemical Safety Assessment: A Chemical Safety Assessment has not been carried out.

Other relevant regulations:

Sara:

Section 355 (extremely hazardous substances): Not listed.

SARA 313: Not listed.

Toxic Substances Control Act (TSCA):

Ingredient (s)	CAS No.	TSCA Inventory
Dimethyl poly siloxane	63148-60-7	Listed
Calcium carbonate	471-34-1	Listed
Dimethyl silicone	63148-62-9	Listed
Carbon black	1333-86-4	Listed
Methyl tributyl ketoxime Silane	22984-54-9	Listed

Clean Water Act:

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA – Hazardous Substances
Not applicable	Not applicable	Not listed	Not listed	Not listed

Carcinogenicity categories: Not listed by ACGIH, IARC and NTP.



16. Other information

DISCLAIMER:

The data contained herein are furnished for information only and are believed to be reliable. However, **FAI Automotive plc** does not assume responsibility for any results obtained by persons over whose methods **FAI Automotive plc** has no control. It is the user's responsibility to determine the suitability of **FAI Automotive plc's** products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of **FAI Automotive plc's** products. In light of the foregoing, **FAI Automotive plc** specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of **FAI Automotive plc's** products. **FAI Automotive plc** further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

References:

EC No.1907/2006 (REACH)

EC No. 1272/2008 (CLP)

Commission Regulation (EU) 2015/830

For full text of Hazard- and EU Hazard-statements:	
Not applicable.	Not applicable.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Not applicable.	Not applicable.

Full description of some acronyms:

CAS-Chemical Abstracts Service

EINECS-European Inventory of Existing Commercial Chemical Substances

ADR:European Agreement concerning the International Carriage of Dangerous Goods by Road

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

IMO-International Maritime Organization

IMDG-International Maritime Dangerous Goods

IATA DGR-International Air Transport Association Dangerous Goods Regulations

ICAO-International Civil Aviation Organization

MARPOL-International Convention for the Prevention of Pollution from Ships

IBC Code-International Code for the Construction and Equipment, of Ships Carrying Dangerous Chemicals in Bulk

TSCA-Toxic Substances Control Act

OSHA-Occupational Safety and Health Administration

ACGIH-American Conference of Governmental Industrial Hygienists

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