

|                                                                |  |                                                         |                                                                                   |
|----------------------------------------------------------------|--|---------------------------------------------------------|-----------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                       |  | <b>180.180</b>                                          |  |
| <b>Tightening Instructions for Cylinder Head</b>               |  | passend für / suitable for<br>adaptable à / adaptable a |                                                                                   |
| <b>Instructions de serrage pour culasse</b>                    |  |                                                         |                                                                                   |
| <b>Prescripciones de apriete para culatas</b>                  |  |                                                         |                                                                                   |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo |  | <b>Fiat</b>                                             | <b>Das Original</b>                                                               |



760.720  
M 9 x 96

|   |   |   |   |   |
|---|---|---|---|---|
| ⑧ | ⑥ | ② | ⑤ | ⑩ |
| ⑦ | ③ | ① | ④ | ⑨ |

|                                                 |                                            |                                               |
|-------------------------------------------------|--------------------------------------------|-----------------------------------------------|
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete | 156C.046<br>176A6.000<br>176B2.000 (Punto) | 160A3.000<br>176B2.000<br>156C.046(Y10 89-95) |
| * 20 Nm<br>➤ 30 Nm<br>➤ 90°<br>➤ 90°            | * 30 Nm<br>➤ 90°<br>➤ 90°                  |                                               |

|                                                             |                                             |                              |                                |                                       |
|-------------------------------------------------------------|---------------------------------------------|------------------------------|--------------------------------|---------------------------------------|
| Zeichenerklärung / Explanations / Explication / Explicacion |                                             |                              |                                |                                       |
| ✱                                                           | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts  | utiliser des vis neuves        | emplar tornillos nuevos               |
| ★                                                           | Warmlauf (80°C)                             | warm up time (80°C)          | chauffage (80°C)               | calentamiento (80°C)                  |
| □                                                           | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ●                                                           | Setzzeit                                    | relaxation time              | durée de tassement             | tiempo de espera                      |
| ➤                                                           | Drehwinkel                                  | torque angle                 | angle de serrage               | ángulo de giro                        |

|                                                                |              |
|----------------------------------------------------------------|--------------|
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b> |              |
| ÷ 1,95 mm, Ø 71 mm                                             |              |
| Tipo, Uno, Y10 1,1 Ltr.                                        | ab 1988>     |
| Panda, Punto 1,1 Ltr.                                          | ab 1991>     |
| Cinquecento 1,1 Ltr.                                           | ab 1994>1998 |
| Seicento 1,1 Ltr.                                              | ab 1998>2000 |
| Mot. 176B2.000, 156C.046, 176A6.000,                           |              |

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