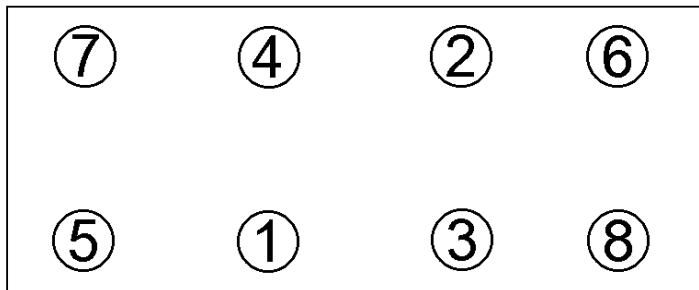
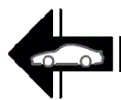
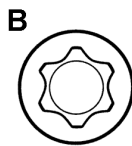
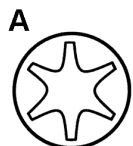


Anziehvorschrift Zylinderkopf**Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****308.092**passend für / suitable for
adaptable à / adaptable a**Porsche****Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornillo872.290
M 12x1,5x140Anziehen/
Tightening/
Serrage/
Apriete

- 5 Nm
- 50 Nm
- lösen / loosen
- 4 Nm
- 12 Nm
- Pos. 1-4: 65°
- Pos. 5-8: 60°
- Pos. 1-4: 65°
- Pos. 5-8: 60°

M6x25: 13 Nm

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|---|------------------------------|--------------------------------|---------------------------------------|
| | neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| * | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

6-Cyl. 3,0l 24V Boxer Cyl. 1-3

MDC.HA MDC.JA MDC.KA

Ø: 93mm ÷: 0,62mm

Elring-Serviceteam

Fon +49 7123 724 799

Fax +49 7123 724 798

service@elring.de

24/01/22

308.092