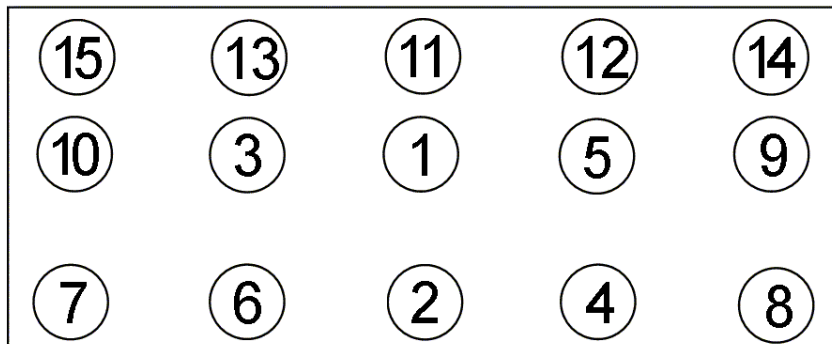
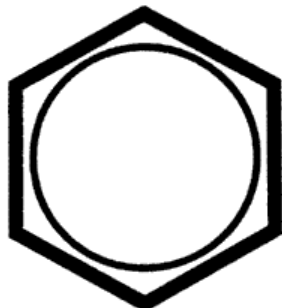


**Anziehvorschrift Zylinderkopf****Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****466.520**passend für / suitable for  
adaptable à / adaptable a**GM / Chevrolet****Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornilloAnziehen/  
Tightening/  
Serrage/  
Apriete

1st design  
M11x155/100  
 Pos. 1-10: 30 Nm  
 ➤ Pos. 1-10: 90°  
 ➤ Pos. 1-10: 90°  
 ➤ Pos. 1-10: 50°

2nd design  
M11x100  
 Pos. 1-10: 30 Nm  
 ➤ Pos. 1-10: 90°  
 ➤ Pos. 1-10: 70°

M8x45  
 Pos. 11-15: 30 Nm

**Zeichenerklärung / Explanations / Explication / Explicacion**

|   |   |                              |                                |                                       |
|---|---|------------------------------|--------------------------------|---------------------------------------|
|   | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts  | utiliser des vis neuves        | emplar tornillos nuevos               |
| * | Warmlauf (80°C)                             | warm up time (80°C)          | chauffage (80°C)               | calentamiento (80°C)                  |
|   | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit                                    | relaxation time              | durée de tassement             | tiempo de espera                      |
| ➤ | Drehwinkel                                  | torque angle                 | angle de serrage               | ángulo de giro                        |

**Motortyp / Engine type / Type de moteur / Tipo de motor**

Ø: 100 mm; ÷: 1,82 mm

Mot: LC9, LH6, LH8, LMF, LMG, LS6, LS4, LS1

5,3-5,7 ltr. V8

Corvette, Camaro, Impala, Firebird, GTO,  
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24/01/22

**\*466.520\***