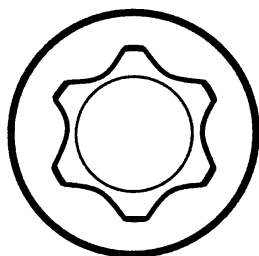
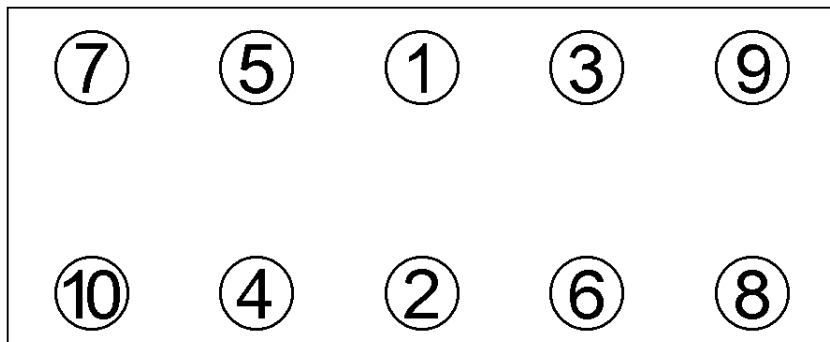
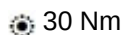


Anziehvorschrift Zylinderkopf**Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****596.470**passend für / suitable for
adaptable à / adaptable a**Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornilloN63
M 11x1,5x175Anziehen/
Tightening/
Serrage/
Apriete

ZKS 249.200

->11/2011



30 Nm



> 90°

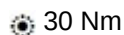


> 90°

M8: 23 Nm

ZKS 249.210

11/2011->



30 Nm



> 90°



> 140°

M8: 23 Nm

Zeichenerklärung / Explanations / Explication / Explicacion

	neue Zylinderkopf- schrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos
	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)
	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo
	Setzzeit	relaxation time	durée de tassement	tiempo de espera
	Drehwinkel	torque angle	angle de serrage	ángulo de giro

Motortyp / Engine type / Type de moteur / Tipo de motor

Mot. N63/N63N/S63/S63T B40/B44 ÷1, 05mm

F07/F10/F11 550i, iX, M5

F06/F12/F13 650i, iX, M6

F01/F02/F04 750i, Li, iX, LiX, Alpina B7, B7L, Hybrid 7

E70 X5 50iX, X5 M

E71/E72 X6 50iX, X6 M, Hybrid X6

Elring-Serviceteam

Fon +49 7123 724 799

Fax +49 7123 724 798

service@elring.de

23/11/14

596.470