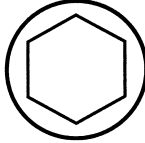


|                                                                                   |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                          |                                                                                                                                                          | <b>330.610</b><br><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Nissan</b>                                          | <br><b>Das Original</b>                                      |                                                                                                                                                   |
| <b>Tightening Instructions for Cylinder Head</b>                                  |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| <b>Instructions de serrage pour culasse</b>                                       |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>                                     |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                    |                                                                                                                                                          | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                                                     |                                                                                                                                               |                                                                                                                                                   |
|  |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                   | *<br><br>▶<br>□<br>▶                                                                                                                                     | 40 Nm<br>40 Nm<br>60°<br>40 Nm<br>75°                                                                                                       |                                                                                                                                               |                                                                                                                                                   |
| Zeichenerklärung / Explanations / Explication / Explicacion                       |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| *<br>★<br>□<br>●<br>▶                                                             | neue Zylinderkopf-<br>schrauben verwenden<br><br>Warmlauf (80°C)<br><br>Schrauben einzeln lösen<br>und wieder anziehen<br><br>Setzzeit<br><br>Drehwinkel | use new cylinder<br>head bolts<br><br>warm up time (80°C)<br><br>loosen and tighten<br>each bolt<br><br>relaxation time<br><br>torque angle | utiliser des vis<br>neuves<br><br>chauffage (80°C)<br><br>deserrer et serrer<br>vis par vis<br><br>durée de tassement<br><br>angle de serrage | emplar tornillos nuevos<br><br>calentamiento (80°C)<br><br>aflojar y apretar<br>tornillo a tornillo<br><br>tiempo de espera<br><br>ángulo de giro |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                    |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| Ø: 78,5 mm 1/8: 0,40 mm                                                           |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| Mot: HR12DE<br>1,2 ltr. 12V                                                       |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| Micra IV (K13) 05/2010➔                                                           |                                                                                                                                                          |                                                                                                                                             |                                                                                                                                               |                                                                                                                                                   |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601    |                                                                                                                                                          |                                                                                                                                             | <b>*330.610*</b>                                                                                                                              |                                                                                                                                                   |