

|                                                                                                                                                                                      |                                                |                                                                                               |                                                                                                   |                                          |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                             |                                                | <b>093.270</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Chery</b> | <br>Das Original |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                     |                                                |                                                                                               |                                                                                                   |                                          |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                          |                                                |                                                                                               |                                                                                                   |                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                        |                                                |                                                                                               |                                                                                                   |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                       |                                                | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                       |                                                                                                   |                                          |
| <div><div>⑧⑥②④⑩</div><div>⑨③①⑤⑦</div></div>                                                                                                                                          |                                                |                                                                                               |                                                                                                   |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                      | *<br>➤<br>➤                                    | 40 Nm<br>90°<br>90°                                                                           |                                                                                                   |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                          |                                                |                                                                                               |                                                                                                   |                                          |
| ✱                                                                                                                                                                                    | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder<br>head bolts                                                                | utiliser des vis<br>neuves                                                                        | emplar tornillos nuevos                  |
| ★                                                                                                                                                                                    | Warmlauf (80°C)                                | warm up time (80°C)                                                                           | chauffage (80°C)                                                                                  | calentamiento (80°C)                     |
| ☐                                                                                                                                                                                    | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten<br>each bolt                                                               | deserrer et serrer<br>vis par vis                                                                 | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                                                                                                    | Setzzeit                                       | relaxation time                                                                               | durée de tassement                                                                                | tiempo de espera                         |
| ➤                                                                                                                                                                                    | Drehwinkel                                     | torque angle                                                                                  | angle de serrage                                                                                  | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>1,6 Ltr.<br><br>Mot: SQR481F ACTECO<br>80-88kW (109-120PS)<br><br>Chery Tiggo, M11, M12, Fora<br>Vortex Estina |                                                |                                                                                               |                                                                                                   |                                          |
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